

SWAINSBORO, GEORGIA

SQ FT: 127,000

CERTIFICATION: ISO 9001

SHIPPING HOURS: 7am-9pm

RECEIVING HOURS: 7am-4pm

UNLOADING CAPABILITIES: FORK

SIDE, OVERHEAD CRANE



CNC LASERS (3)

4kW - 9kW Fiber

1" Max Thickness - Mild Steel

0.5" Max Thickness - Stainless Steel

0.5" Max Thickness - Aluminum Steel

Also many Non-Ferrous Metals can be cut

Automated load and unload

PUNCH PRESS (6)

AMADA AND TRUMPF

Punching up to 60" wide by 120" long

Automated load and unload

AMADA SHEAR (1)

0.250" Max Thickness

122" Max Length

RAS PANEL BENDER (1)

Max 14-gauge Capacity

10' Bend Length

PRESS BRAKES (12)

AMADA AND TRUMPF

UP TO 220 TONS x 168"

CNC CONTROLS AND BACK GAUGES

AUTO-FEED HARDWARE (2)

0.250" Max Thickness

122" Max Length

WE ALSO HAVE A VARIETY OF SAWS, DRILL PRESSES, AND MANUAL FABRICATING

WELDING DEPARTMENT

MILLER MIG WELDERS - 250 AMP (9)

OTC/DAIHEN ALUMINUM MIG WELDERS (2)

TAYLOR-WINFIELD SPOT WELDER - 100KVA (1)

NELSON STUD WELDERS (4)

KOYO GIKEN MYSPOT 3-TABLE SPOT WELDER-30KVA (1)

OTC/DAIHEN ROBOTIC FUSION ARC WELDING CELLS (2)

FINISHING DEPARTMENT

POWDER COATING SYSTEM

Max part size is 4ft H x 3ft W x 8ft L & 500lb

5 stage pretreatment system

250 degree dry-off oven

Nordson ColorMax

450-degree maximum curing ovens

- Zinc
- Nickel
- Electroless Nickel
- Chrome
- Tin
- Copper Electro-plating

ENGINEERING DEPARTMENT

PTC Creo and SolidWorks 3D modeling software

Radan CAD/CAM - using both dynamic and static nesting

QUALITY CONTROL

ISO-9001:2015 CERTIFIED

Our staff of quality assurance technicians continually audit and improve processes to

ensure conformance to customer expectations.