

SUMTER, SOUTH CAROLINA

SQ FT: 81,000

CERTIFICATION: ISO 9001

SHIPPING HOURS: 6am – 4:30pm;
by appointment only

RECEIVING HOURS: 7am – 2:30pm

UNLOADING CAPABILITIES: Fork Side,
Fork Rear, Rail and Shipping Cranes,
Overhead Crane



SLITTING LINE

60" PRO-ECO

.025 – .250" Gauge

50,000# Maximum Coil Weight

72" Maximum OD; 20/24" ID

Gamma Thickness Measuring

Shape Correction

Core Flex Levelers

LEVELING LINE

72" PRO-ECO

.025 – .250" X 72" X 240" Maximum

.025 – .085" 17 Roll

.075 – .250" 11 Roll

50,000# Maximum Coil Weight

20,000# Maximum Bundle Weight

Two 4 High Leveling Heads

RED BUD MULTI-BLANKING LINE

.020 – .135" Gauge

Herr Voss Leveler

Slitting/Blanking

Width: 5 – 73"

Length: 13-250"

Mechanical Shear

Cincinnati Shear and Conveyor

.018" – .250" Mild Steel

12ft Shear Bed

48" Powered Backgage

MATERIAL HANDLING

MAXIMUM CRANE: 55,000#

MAXIMUM FORKLIFT: 15,000#

Pack Line: 10,000# Maximum

Cut Line Crane: 10,000# Maximum

Overhead Crane: 60,000# Maximum

Sheet Lifter: 30,000# Maximum

PRODUCT TYPES

- Hot Rolled
- Hot Rolled Pickled & Oiled
- Cold Rolled
- Galvanized
- Galvannealed
- Aluminized
- Electro Galvanized
- Floor Plate
- Pre Painted
- Enameling Steel